

Trade name: Hesse PERFECT-COLOR Pearl structure coarse, matt PEX HDB 54392-F

Version: 10 / WORLD

Revision: 11.10.2025

Replaces Version: 9 / WORLD

Print date: 07.11.25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Hesse PERFECT-COLOR Pearl structure coarse, matt PEX HDB 54392-F

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/preparation

Surface treatment of wood and other materials

Identified Uses

	REACHSET 1003
SU3	Industrial uses: Uses of substances as such or in preparations at industrial sites
ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC5	Industrial use resulting in inclusion into or onto a matrix
PROCh01	Other processing without aerosol formation

1.3. Details of the supplier of the safety data sheet

Manufacturer

Hesse GmbH & Co. KG
Warendorfer Strasse 21
59075 Hamm (Germany)
Telephone no. +49 (0) 2381 963-00
Fax no. +49 (0) 2381 963-849
E-mail address ps@hesse-lignal.de

1.4. Emergency telephone number

Germany: +49 (0) 2381 788-612

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

This product is not classified hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008

EUH208 Contains 2-methyl-2H-isothiazol-3-one, 1,2-benzisothiazol-3(2H)-one, May produce an allergic reaction.

Supplemental information

EUH210 Safety data sheet available on request.

2.3. Other hazards

The product contains no PBT substances. The product contains no vPvB substances. This product does not contain a substance that has endocrine disrupting properties with respect to human. The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

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SECTION 3: Composition/information on ingredients

Hazardous ingredients

1,2-benzisothiazol-3(2H)-one

CAS No.	2634-33-5		
EINECS no.	220-120-9		
Registration no.	01-2120761540-60		
Concentration	<	0,036	%
Classification (Regulation (EC) No. 1272/2008)			
	Acute Tox. 4	H302	
	Skin Irrit. 2	H315	
	Eye Dam. 1	H318	
	Skin Sens. 1	H317	
	Aquatic Acute 1	H400	
	Aquatic Chronic 1	H410	
	Acute Tox. 2	H330	

Concentration limits (Regulation (EC) No. 1272/2008)

Skin Sens. 1 H317 $\geq 0,036$ %

2-methyl-2H-isothiazol-3-one

CAS No.	2682-20-4		
EINECS no.	220-239-6		
Registration no.	01-2120764690-50		
Concentration	<	0,0015	%
Classification (Regulation (EC) No. 1272/2008)			
	Acute Tox. 3	H301	
	Acute Tox. 2	H330	
	Skin Corr. 1B	H314	
	Aquatic Acute 1	H400	
	Aquatic Chronic 1	H410	
	Skin Sens. 1A	H317	
	Acute Tox. 3	H311	
	Eye Dam. 1	H318	

Route of exposure: Inhalation
exposure

Concentration limits (Regulation (EC) No. 1272/2008)

Aquatic Acute 1 H400 M = 10
Skin Sens. 1A H317 $\geq 0,0015$ %

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

Remove affected person from danger area, lay him down. In all cases of doubt, or when symptoms persist, seek medical attention. Get medical advice/attention if you feel unwell. First aider: Pay attention to self-protection!

After inhalation

When spray fog inhaled, seek medical aid.

After skin contact

Wash off immediately with soap and water. Do NOT use solvents or thinners. Consult a doctor if skin

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irritation persists.

After eye contact

Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. Take medical treatment.

After ingestion

Do not induce vomiting. Take medical treatment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness.

4.3. Indication of any immediate medical attention and special treatment needed

Hints for the physician / treatment

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Recommended: alcohol resistant foam, CO₂, powders, water spray/mist

Non suitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Fire will produce dense black smoke. In a fire, hazardous decomposition products may be produced. Exposure to decomposition products may cause a health hazard.

5.3. Advice for firefighters

Special protective equipment for fire-fighting

In case of combustion evolution of dangerous gases possible. Use self-contained breathing apparatus.

Other information

Do not allow run-off from fire fighting to enter drains or water courses. Cool closed containers exposed to fire with water. Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Do not inhale vapours. Do not inhale gases. Do not inhale mist.

6.2. Environmental precautions

Do not allow to enter drains or waterways. Do not allow to enter soil, waterways or waste water canal. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations (see section 13). Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Do NOT use solvents or thinners. Send in suitable containers for recovery or disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 7 and 8.

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SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Keep container tightly closed and dry in a cool, well-ventilated place. Avoid contact with skin and eyes. Avoid inhalation of vapour and spray mist. Do not eat, drink or smoke when using this product. Use personal protective clothing. For personal protection see Section 8.

Advice on protection against fire and explosion

Fight fire with normal precautions from a reasonable distance.

7.2. Conditions for safe storage, including any incompatibilities

Storage stability

Protect from frost.

Requirements for storage rooms and vessels

Keep only in the original container in a cool, well ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Hints on storage assembly

Store away from oxidising agents, from strongly alkaline and strongly acid materials.

Storage classes

Storage class according to TRGS 510 10 Flammable liquids

Further information on storage conditions

Keep away from heat. Protect from sunlight. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations.

SECTION 8: Exposure controls/personal protection ***

8.1. Control parameters

Other information

-

Derived No/Minimal Effect Levels (DNEL/DMEL) ***

1,2-benzisothiazol-3(2H)-one

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	6,81	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Long term	
Route of exposure	dermal	
Mode of action	Systemic effects	
Concentration	0,966	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	

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Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	1,2	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long term	
Route of exposure	dermal	
Mode of action	Systemic effects	
Concentration	0,345	mg/kg

2-methyl-2H-isothiazol-3-one

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	0,021	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Short term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	0,043	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	0,021	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	0,043	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long term	
Route of exposure	oral	
Mode of action	Systemic effects	
Concentration	0,027	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	oral	
Mode of action	Systemic effects	

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Concentration 0,053 mg/m³

Predicted No Effect Concentration (PNEC) ***

1,2-benzisothiazol-3(2H)-one

Type of value	PNEC	
Type	Freshwater	
Concentration	4,03	µg/l
Type of value	PNEC	
Type	Saltwater	
Concentration	0,403	µg/l
Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	1,03	mg/l
Type of value	PNEC	
Type	Freshwater sediment	
Concentration	0,0499	mg/kg
Type of value	PNEC	
Type	Marine sediment	
Concentration	0,00499	mg/kg
Type of value	PNEC	
Type	Soil	
Concentration	3	mg/kg

2-methyl-2H-isothiazol-3-one

Type of value	PNEC	
Type	Freshwater	
Concentration	3,39	µg/l
Type of value	PNEC	
Type	Saltwater	
Concentration	3,39	µg/l
Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	023	mg/l
Type of value	PNEC	
Type	Soil	
Concentration	0,047	mg/kg

8.2. Exposure controls

Exposure controls

Users are advised to consider national Occupational Exposure Limits or other equivalent values. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

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Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.
Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material

Appropriate Material butyl-rubber

Material thickness \geq 0,5 mm

Breakthrough time \geq 120 min

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state liquid

Colour coloured

Odour characteristic

Melting point

Remarks not determined

Freezing point

Remarks not determined

Boiling point or initial boiling point and boiling range

Value 100 to 170 °C

Flammability

not determined

Upper and lower explosive limits

Remarks not determined

Flash point

Value $>$ 60 °C

Auto-ignition temperature

Remarks not determined

Decomposition temperature

Remarks not determined

pH value

Value 8

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Concentration/H₂O

100

Remarks

Not applicable

Viscosity

Remarks

not determined

Solubility(ies)

Remarks

not determined

Partition coefficient n-octanol/water (log value)

Remarks

not determined

Vapour pressure

Remarks

not determined

Density and/or relative density

Value

appr. 1,0

to

1,2

kg/l

Temperature

20

°C

Relative vapour density

Remarks

not determined

Particle characteristics

Remarks

not determined

9.2. Other information

Odour threshold

Remarks

not determined

Solubility in water

Remarks

not determined

Efflux time

Value

28

to

42

s

Temperature

20

°C

Method

DIN 53211 - 6 mm

Explosive properties

evaluation

not determined

Oxidising properties

Remarks

not determined

Non-volatile content

Value

appr. 39

%

Method

calculated value

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under recommended storage and handling conditions (see section 7).

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

To avoid thermal decomposition, do not overheat.

10.4. Conditions to avoid

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Isolate from sources of heat, sparks and open flame.

10.5. Incompatible materials

Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide, nitrous oxides (NO_x), dense black smoke, No decomposition if used as prescribed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Acute oral toxicity (Components)

2-methyl-2H-isothiazol-3-one

Species	rat		
LD50	120		mg/kg
Method	EPA		
Source	1 (reliable without restriction)		

1,2-benzisothiazol-3(2H)-one

Species	rat		
LD50	450		mg/kg
Source	Annex VI Hazardous Substance		

Acute dermal toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Acute dermal toxicity (Components)

2-methyl-2H-isothiazol-3-one

Species	rat		
LD50	242		mg/kg
Source	1 (reliable without restriction)		

Acute inhalational toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Acute inhalative toxicity (Components)

2-methyl-2H-isothiazol-3-one

Species	rat		
LC50	0,1		mg/l
Duration of exposure	4	h	
Administration/Form	Dust/Mist		
Source	1 (reliable without restriction)		

Skin corrosion/irritation

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Skin corrosion/irritation (Components)

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2-methyl-2H-isothiazol-3-one

evaluation Causes burns.

1,2-benzisothiazol-3(2H)-one

evaluation Irritating to skin.

Serious eye damage/irritation

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Serious eye damage/irritation (Components)

2-methyl-2H-isothiazol-3-one

evaluation Causes severe caustic burns to skin and eyes.

1,2-benzisothiazol-3(2H)-one

evaluation Irritating to eyes.

Sensitization

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Sensitization (Components)

2-methyl-2H-isothiazol-3-one

evaluation May cause sensitization by skin contact.

1,2-benzisothiazol-3(2H)-one

Reference substance 1,2-benzisothiazol-3(2H)-one
evaluation May cause sensitization by skin contact.

Mutagenicity

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Reproductive toxicity

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Carcinogenicity

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity (STOT)

Single exposure

Method Calculation method (Regulation (EC) No. 1272/2008)
Remarks Based on available data, the classification criteria are not met.

Repeated exposure

Remarks Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties with respect to humans

The product does not contain a substance that has endocrine disrupting properties with respect to humans.

Other information

No toxicological data are available.

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SECTION 12: Ecological information

12.1. Toxicity

General information

For this subsection there is no ecotoxicological data available on the product as such.

Fish toxicity (Components)

1,2-benzisothiazol-3(2H)-one

Species	Oncorhynchus mykiss (rainbow trout)	
LC50	2,18	mg/l
Duration of exposure	96	h

Daphnia toxicity (Components)

2-methyl-2H-isothiazol-3-one

Species	Daphnia magna (Water flea)	
NOEC	0,044	mg/l
Duration of exposure	21	d

1,2-benzisothiazol-3(2H)-one

Species	Daphnia magna (Water flea)	
EC50	2,94	mg/l
Duration of exposure	48	h

Algae toxicity (Components)

2-methyl-2H-isothiazol-3-one

EC50	0,157	mg/l
Duration of exposure	96	h

12.2. Persistence and degradability

General information

For this subsection there is no ecotoxicological data available on the product as such.

Biodegradability (Components)

1,2-benzisothiazol-3(2H)-one

evaluation	Not readily biodegradable.
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12.3. Bioaccumulative potential

General information

For this subsection there is no ecotoxicological data available on the product as such.

Partition coefficient n-octanol/water (log value)

Remarks	not determined
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Octanol/water partition coefficient (log Pow) (Components)

2-methyl-2H-isothiazol-3-one

log Pow	-0,486	
Temperature	20	°C

12.4. Mobility in soil

General information

For this subsection there is no ecotoxicological data available on the product as such.

Mobility in soil

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no data available

12.5. Results of PBT and vPvB assessment

General information

For this subsection there is no ecotoxicological data available on the product as such.

Results of PBT and vPvB assessment

The product contains no PBT substances

The product contains no vPvB substances.

12.6 Endocrine disrupting properties

Endocrine disrupting properties with respect to the environment

The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

12.7. Other adverse effects

General information

For this subsection there is no ecotoxicological data available on the product as such.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Disposal recommendations for the product

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter drains or waterways.

Disposal recommendations for packaging

Completely emptied packagings can be given for recycling.

SECTION 14: Transport information

	Land transport ADR/RID	Marine transport IMDG/GGVSee	Air transport ICAO/IATA
14.1. UN number	Not classified as dangerous in the meaning of transport regulations.	Not classified as dangerous in the meaning of sea and air transport regulations.	Not a dangerous substance as defined in the above regulations.

Information for all modes of transport

14.6. Special precautions for user

See Sections 6 to 8

Other information

14.7. Maritime transport in bulk according to IMO instruments

Not relevant

SECTION 15: Regulatory information ***

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

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VOC

VOC (EU) appr. 1 % 10 g/l

Ingredients with restrictions according to Annex XVII Regulation (EU) No. 1907/2006 ***

2-methyl-2H-isothiazol-3-one

Entry No. 75 (*)

(*) Conditions of restriction see Annex XVII Regulation (EU) No. 1907/2006 (REACH)

SECTION 16: Other information

Hazard statements listed in Chapter 3

H301	Toxic if swallowed.
H302	Harmful if swallowed.
H311	Toxic in contact with skin.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H330	Fatal if inhaled.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

CLP categories listed in Chapter 3

Acute Tox. 2	Acute toxicity, Category 2
Acute Tox. 3	Acute toxicity, Category 3
Acute Tox. 4	Acute toxicity, Category 4
Aquatic Acute 1	Hazardous to the aquatic environment, acute, Category 1
Aquatic Chronic 1	Hazardous to the aquatic environment, chronic, Category 1
Eye Dam. 1	Serious eye damage, Category 1
Skin Corr. 1B	Skin corrosion, Category 1B
Skin Irrit. 2	Skin irritation, Category 2
Skin Sens. 1	Skin sensitization, Category 1
Skin Sens. 1A	Skin sensitization, Category 1A

Changes since the last version are highlighted in the margin (***). This version replaces all previous versions.

This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification.

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

The information contained herein is based on the present state of our knowledge and does therefore not guarantee certain properties.

Annex to the extended Safety Data Sheet (eSDS)

Short title of the exposure scenario

ES018 - Industrial applications: rolling, dipping, pouring and other processing without aerosol formation (inside)

Use of the substance/preparation

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Maximum amount used per time or activity

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Duration of exposure	<=	8	h/d
Frequency of exposure	<=	220	d/a

Other relevant operational conditions

Use: Room temperature

Drying and through-curing takes place at ambient temperature or at higher temperatures.

Curing takes place through UV light exposure (only with UV light curing systems).

Read attached instructions before use.

Product substance and product safety related measures

Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.

Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material

Appropriate Material butyl-rubber

Material thickness >= 0,5

Breakthrough time >= 120

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.