

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/preparation

Surface treatment of wood and other materials

Identified Uses

	REACHSET 1000
SU3	Industrial uses: Uses of substances as such or in preparations at industrial sites
ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC5	Industrial use resulting in inclusion into or onto a matrix
PROC7	Industrial spraying
	REACHSET 1001
SU3	Industrial uses: Uses of substances as such or in preparations at industrial sites
ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC5	Industrial use resulting in inclusion into or onto a matrix
PROC13	Treatment of articles by dipping and pouring
	REACHSET 2001
SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8c	Wide dispersive indoor use resulting in inclusion into or onto a matrix
PROC11	Non industrial spraying

1.3. Details of the supplier of the safety data sheet

Manufacturer

Hesse GmbH & Co. KG
Warendorfer Strasse 21
59075 Hamm (Germany)
Telephone no. +49 (0) 2381 963-00
Fax no. +49 (0) 2381 963-849
E-mail address ps@hesse-lignal.de

1.4. Emergency telephone number

Germany: +49 (0) 2381 788-612

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

Classification (Regulation (EC) No. 1272/2008)
Flam. Liq. 2 H225

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

STOT SE 3

H336

The product is classified and labelled in accordance with Regulation (EC) No 1272/2008
For explanation of abbreviations see section 16.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008

Hazard pictograms



Signal word

Danger

Hazard statements

H336 May cause drowsiness or dizziness.
H225 Highly flammable liquid and vapour.

Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P280 Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P308+P313 IF exposed or concerned: Get medical advice/ attention.
P403+P233 Store in a well-ventilated place. Keep container tightly closed.

Hazardous component(s) to be indicated on label (Regulation (EC) No. 1272/2008)

contains 2-methoxy-1-methylethyl acetate; n-butyl acetate; isobutyl acetate; Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.

2.3. Other hazards

The product contains no PBT substances. The product contains no vPvB substances. This product does not contain a substance that has endocrine disrupting properties with respect to human. The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

SECTION 3: Composition/information on ingredients

Hazardous ingredients

n-butyl acetate

CAS No.	123-86-4			
EINECS no.	204-658-1			
Registration no.	01-2119485493-29			
Concentration	>= 25	<	50	%
Classification (Regulation (EC) No. 1272/2008)				
	Flam. Liq. 3		H226	
	STOT SE 3		H336	Nervous system

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

EUH066

2-methoxy-1-methylethyl acetate

CAS No. 108-65-6
EINECS no. 203-603-9
Registration no. 01-2119475791-29
Concentration ≥ 1 < 10 %
Classification (Regulation (EC) No. 1272/2008)
Flam. Liq. 3 H226
STOT SE 3 H336

isobutyl acetate

CAS No. 110-19-0
EINECS no. 203-745-1
Registration no. 01-2119488971-22
Concentration ≥ 1 < 10 %
Classification (Regulation (EC) No. 1272/2008)
Flam. Liq. 2 H225
STOT SE 3 H336 Nervous system
EUH066

xylene

CAS No. 1330-20-7
EINECS no. 215-535-7
Registration no. 01-2119488216-32
Concentration ≥ 1 < 10 %
Classification (Regulation (EC) No. 1272/2008)
Flam. Liq. 3 H226
Acute Tox. 4 H332 Route of exposure: Inhalation exposure
Acute Tox. 4 H312 Route of exposure: Dermal exposure
Skin Irrit. 2 H315
Asp. Tox. 1 H304
STOT SE 3 H335 Respiratory tract; Route of exposure: inhalative
Eye Irrit. 2 H319

ATE Dermal exposure 2.000 mg/kg
ATE Inhalation exposure, Dust/Mist 5 mg/l

Hydrocarbons, C9, aromatics

CAS No. 128601-23-0
EINECS no. 918-668-5
Registration no. 01-2119455851-35
Concentration ≥ 1 < 3 %
Classification (Regulation (EC) No. 1272/2008)
Flam. Liq. 3 H226
Asp. Tox. 1 H304
Aquatic Chronic 2 H411
STOT SE 3 H335 Respiratory tract
STOT SE 3 H336 Nervous system
EUH066

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

CAS No. 64742-48-9

EINECS no. 919-857-5

Registration no. 01-2119463258-33

Concentration ≥ 1 < 10 %

Classification (Regulation (EC) No. 1272/2008)

Flam. Liq. 3 H226

Asp. Tox. 1 H304

STOT SE 3 H336 Nervous system

EUH066

cellulose nitrate ≤ 12.6 % N

CAS No. 9004-70-0

Classification (Regulation (EC) No. 1272/2008)

Expl. 1.1 H201

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

If unconscious place in recovery position and seek medical advice. In all cases of doubt, or when symptoms persist, seek medical attention. First aider: Pay attention to self-protection! Remove affected person from danger area, lay him down.

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. Keep warm, calm and covered up. In all cases of doubt, or when symptoms persist, seek medical attention.

After skin contact

Wash off immediately with soap and water. Do NOT use solvents or thinners. Consult a doctor if skin irritation persists.

After eye contact

Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. Take medical treatment.

After ingestion

Do not induce vomiting. Take medical treatment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. High concentration of vapours may cause irritation to eyes and respiratory system and produce narcotic effects.

4.3. Indication of any immediate medical attention and special treatment needed

Hints for the physician / treatment

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Recommended: alcohol resistant foam, CO₂, powders, water spray/mist

Non suitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Fire will produce dense black smoke. In a fire, hazardous decomposition products may be produced. Exposure to decomposition products may cause a health hazard. Vapours can form an explosive mixture with air.

5.3. Advice for firefighters

Special protective equipment for fire-fighting

In case of combustion evolution of dangerous gases possible. Use self-contained breathing apparatus.

Other information

Cool closed containers exposed to fire with water. Do not allow run-off from fire fighting to enter drains or water courses. Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Do not inhale vapours. Do not inhale gases. Do not inhale mist.

6.2. Environmental precautions

Do not allow to enter drains or waterways. Do not allow to enter soil, waterways or waste water canal. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations (see section 13). Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Do NOT use solvents or thinners. Send in suitable containers for recovery or disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 7 and 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep container tightly closed and dry in a cool, well-ventilated place. Use only with adequate ventilation/personal protection. Ensure adequate ventilation. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values. Avoid contact with skin and eyes. Avoid inhalation of vapour and spray mist. Do not eat, drink or smoke when using this product. Use personal protective clothing. For personal protection see Section 8.

Advice on protection against fire and explosion

Vapours can form an explosive mixture with air. Vapours are heavier than air and may spread along floors. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Take measures to prevent the build up of electrostatic charge.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Wear shoes with conductive soles. No sparking tools should be used. Fight fire with normal precautions from a reasonable distance.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Provide solvent-resistant and impermeable floor. Keep only in the original container in a cool, well ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Hints on storage assembly

Store away from oxidising agents, from strongly alkaline and strongly acid materials.

Storage classes

Storage class according to TRGS 510 3 Flammable liquid

Further information on storage conditions

Protect from frost. Protect from heat and direct sunlight. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Other information

-

Derived No/Minimal Effect Levels (DNEL/DMEL)

2-methoxy-1-methylethyl acetate

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	275	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	153,5	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	1,67	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	33	mg/m ³

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	54,8	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Acute	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	550	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	33	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Acute	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	33	mg/m ³

n-butyl acetate

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	11	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	600	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	600	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	6	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	2	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	35,7	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	35,7	mg/m ³

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	oral	
Mode of action	Specific effects	
Concentration	2	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	Dermal exposure	
Mode of action	Specific effects	
Concentration	6	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Short term	
Route of exposure	Dermal exposure	
Mode of action	Specific effects	
Concentration	11	mg/kg/d

xylene

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	125	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	212	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	65,3	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	260	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	174	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	442	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	221	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	289	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	289	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	12,5	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	Dermal exposure	
Mode of action	Local effects	
Concentration	174	mg/kg/d

Hydrocarbons, C9, aromatics

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	



Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Concentration	11	mg/kg
---------------	----	-------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Workers (professional)
-----------------	------------------------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	Dermal exposure
-------------------	-----------------

Mode of action	Systemic effects
----------------	------------------

Concentration	25	mg/kg
---------------	----	-------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Consumer
-----------------	----------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	Dermal exposure
-------------------	-----------------

Mode of action	Systemic effects
----------------	------------------

Concentration	11	mg/kg
---------------	----	-------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Workers (professional)
-----------------	------------------------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	inhalative
-------------------	------------

Mode of action	Systemic effects
----------------	------------------

Concentration	150	mg/kg
---------------	-----	-------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Consumer
-----------------	----------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	inhalative
-------------------	------------

Mode of action	Systemic effects
----------------	------------------

Concentration	32	mg/kg
---------------	----	-------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Consumer
-----------------	----------

Duration of exposure	Long term
----------------------	-----------

Route of exposure	inhalative
-------------------	------------

Mode of action	Local effects
----------------	---------------

Concentration	11	mg/kg
---------------	----	-------

isobutyl acetate

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Workers (professional)
-----------------	------------------------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	Dermal exposure
-------------------	-----------------

Mode of action	Systemic effects
----------------	------------------

Concentration	10	mg/kg/d
---------------	----	---------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------

Reference group	Workers (professional)
-----------------	------------------------

Duration of exposure	Long-term
----------------------	-----------

Route of exposure	inhalative
-------------------	------------

Mode of action	Systemic effects
----------------	------------------

Concentration	300	mg/m ³
---------------	-----	-------------------

Type of value	Derived No Effect Level (DNEL)
---------------	--------------------------------



Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	5	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	35,7	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	35,7	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	600	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Concentration	600	mg/m ³
---------------	-----	-------------------

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Concentration	125	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Concentration	208	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Concentration	125	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Concentration	871	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Concentration	185	mg/kg

Predicted No Effect Concentration (PNEC)

2-methoxy-1-methylethyl acetate

Type of value	PNEC	
Type	Freshwater	
Concentration	0,635	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,0635	mg/l

Type of value	PNEC	
Conditions	sporadic release	
Concentration	6,35	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	3,29	mg/kg

Type of value	PNEC	
---------------	------	--



Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Type	saltwater sediment	
Concentration	0,329	mg/kg

Type of value	PNEC	
Type	Soil	
Concentration	0,29	mg/kg

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	100	mg/l

n-butyl acetate

Type of value	PNEC	
Type	Freshwater	
Concentration	0,18	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,018	mg/l

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	35,6	mg/l

Type of value	PNEC	
Type	Water	
Conditions	sporadic release	
Concentration	0,36	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	0,981	mg/kg

Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,0981	mg/l

Type of value	PNEC	
Type	Soil	
Concentration	0,0903	mg/kg

xylene

Type of value	PNEC	
Type	Freshwater	
Concentration	0,327	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,327	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	12,46	mg/kg

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Type of value	PNEC	
Type	saltwater sediment	
Concentration	12,46	mg/kg

Type of value	PNEC	
Type	Soil	
Concentration	2,31	mg/kg

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	6,58	mg/l

isobutyl acetate

Type of value	PNEC	
Type	Freshwater	
Concentration	0,17	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,017	mg/l

Type of value	PNEC	
Type	Water	
Conditions	sporadic release	
Concentration	0,34	mg/l

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	200	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	0,877	mg/kg

Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,0877	mg/kg

Type of value	PNEC	
Type	Soil	
Concentration	0,0755	mg/kg

8.2. Exposure controls

Exposure controls

Users are advised to consider national Occupational Exposure Limits or other equivalent values. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material

Multilayer gloves made from

Appropriate Material Fluorinated rubber / butyl-rubber

Material thickness \geq 0,7 mm

Breakthrough time \geq 30 min

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state liquid

Colour coloured

Odour solvent-like

Melting point

Remarks not determined

Freezing point

Remarks not determined

Boiling point or initial boiling point and boiling range

Value 78 to 200 °C

Flammability

not determined

Upper and lower explosive limits

Remarks not determined

Flash point

Value 21 to 22 °C

Auto-ignition temperature

Remarks not determined

Decomposition temperature

Remarks not determined

pH value

Remarks Not applicable

Viscosity

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Remarks not determined

Solubility(ies)

Remarks not determined

Partition coefficient n-octanol/water (log value)

Remarks not determined

Vapour pressure

Remarks not determined

Density and/or relative density

Value appr. 1,01 kg/l
Temperature 20 °C

Relative vapour density

Remarks not determined

Particle characteristics

Remarks not determined

9.2. Other information

Odour threshold

Remarks not determined

Evaporation rate

Remarks not determined

Solubility in water

Remarks not determined

Efflux time

Value 45 to 45 s
Temperature 20 °C
Method DIN 53211 4 mm

Explosive properties

evaluation not determined

Oxidising properties

Remarks not determined

Non-volatile content

Value 37,5 %
Method calculated value

Other information

This information is not available.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under recommended storage and handling conditions (see section 7).

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

To avoid thermal decomposition, do not overheat.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

10.4. Conditions to avoid

Isolate from sources of heat, sparks and open flame.

10.5. Incompatible materials

Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide, nitrous oxides (NO_x), dense black smoke, No decomposition if used as prescribed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Acute dermal toxicity

ATE	> 10.000	mg/kg
Method	calculated value (Regulation (EC) No. 1272/2008)	

Acute dermal toxicity (Components)

xylene

ATE	2000	mg/kg
Source	alle Daten über 2000 mg/kg	

Acute inhalational toxicity

ATE	> 20	mg/l
Administration/Form	Dust/Mist	
Method	calculated value (Regulation (EC) No. 1272/2008)	
Remarks	Based on available data, the classification criteria are not met.	

Acute inhalative toxicity (Components)

xylene

ATE	5	mg/l
Duration of exposure	4	h
Administration/Form	Dust/Mist	
Source	alle Werte über 5 mg/l	

Skin corrosion/irritation

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Skin corrosion/irritation (Components)

xylene

Species	rabbit
Observation Period	72 h
evaluation	Irritating to skin.
Source	2 (reliable with restrictions)

Serious eye damage/irritation

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Serious eye damage/irritation (Components)

xylene

Species	rabbit
evaluation	Irritating to eyes.
Source	2 (reliable with restrictions)

Sensitization

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Mutagenicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Reproductive toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Carcinogenicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity (STOT)

Single exposure

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	The classification criteria are met.
evaluation	May cause drowsiness or dizziness.

Repeated exposure

Remarks	Based on available data, the classification criteria are not met.
---------	---

Specific Target Organ Toxicity (STOT) (Components)

2-methoxy-1-methylethyl acetate

Specific target organ toxicity - repeated exposure

evaluation	May cause drowsiness or dizziness. Organs: Nervous system
------------	--

n-butyl acetate

Specific target organ toxicity - repeated exposure

Remarks	Organs: Nervous system Possible narcotic effects (drowsiness, dizziness).
---------	--

xylene

Specific target organ toxicity - single exposure

Remarks	Route of exposure inhalative Organs: Respiratory tract May cause respiratory irritation.
---------	--

Hydrocarbons, C9, aromatics

Specific target organ toxicity - single exposure

Remarks	Route of exposure inhalative Possible narcotic effects (drowsiness, dizziness).
---------	--

Hydrocarbons, C9, aromatics

Specific target organ toxicity - single exposure

Remarks	Possible narcotic effects (drowsiness, dizziness).
---------	--

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

isobutyl acetate

Specific target organ toxicity - repeated exposure

Remarks
Organs: Nervous system
Possible narcotic effects (drowsiness, dizziness).

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Specific target organ toxicity - repeated exposure

Remarks
Organs: Nervous system
Possible narcotic effects (drowsiness, dizziness).

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties with respect to humans

The product does not contain a substance that has endocrine disrupting properties with respect to humans.

Other information

No toxicological data are available.

SECTION 12: Ecological information

12.1. Toxicity

General information

For this subsection there is no ecotoxicological data available on the product as such.

Fish toxicity (Components)

Hydrocarbons, C9, aromatics

Species	Oncorhynchus mykiss (rainbow trout)		
LC50	9,2		mg/l
Duration of exposure	96	h	

Daphnia toxicity (Components)

Hydrocarbons, C9, aromatics

Species	Daphnia magna (Water flea)		
EC50	3,2		mg/l
Duration of exposure	48	h	

Hydrocarbons, C9, aromatics

Species	Daphnia magna (Water flea)		
NOEC	2,14		mg/l
Duration of exposure	21	d	

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Species	Daphnia magna (Water flea)		
EC50	22	46	mg/l
Duration of exposure	48	h	
Method	OECD 202, part 1, static		

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Species	Daphnia magna (Water flea)		
NOELR	0,23		mg/l
Duration of exposure	21	d	
Method	QSAR modelled data		

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Algae toxicity (Components)

Hydrocarbons, C9, aromatics

Species	Pseudokirchneriella subcapitata (green algae)			
EC50	2,6	to	2,9	mg/l
Duration of exposure	72	h		

12.2. Persistence and degradability

General information

For this subsection there is no ecotoxicological data available on the product as such.

Biodegradability (Components)

Hydrocarbons, C9, aromatics

evaluation Readily biodegradable.

Hydrocarbons, C9-C11, n-alkanes, isoalkanes, cyclics, < 2% aromatics

Value 53,4 %

Duration of test 28 d

evaluation Not readily biodegradable.

12.3. Bioaccumulative potential

General information

For this subsection there is no ecotoxicological data available on the product as such.

Partition coefficient n-octanol/water (log value)

Remarks not determined

12.4. Mobility in soil

General information

For this subsection there is no ecotoxicological data available on the product as such.

Mobility in soil

no data available

12.5. Results of PBT and vPvB assessment

General information

For this subsection there is no ecotoxicological data available on the product as such.

Results of PBT and vPvB assessment

The product contains no PBT substances

The product contains no vPvB substances.

12.6 Endocrine disrupting properties

Endocrine disrupting properties with respect to the environment

The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

12.7. Other adverse effects

General information

For this subsection there is no ecotoxicological data available on the product as such.

General information / ecology

For this subsection there is no ecotoxicological data available on the product as such.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

SECTION 13: Disposal considerations

13.1. Waste treatment methods




Disposal recommendations for the product

Where possible recycling is preferred to disposal or incineration.
Do not allow to enter drains or waterways.

Disposal recommendations for packaging

Completely emptied packagings can be given for recycling.

SECTION 14: Transport information

	Land transport ADR/RID	Marine transport IMDG/GGVSee	Air transport ICAO/IATA
Tunnel restriction code	D/E		
14.1. UN number	1263	1263	1263
14.2. UN proper shipping name	PAINT	PAINT	PAINT
14.3. Transport hazard class(es)	3	3	3
Label			
14.4. Packing group	II	II	II
Special provision	640D		
Remarks	The product is viscous; packing group III in containers with not more than 450 ltrs.	The product is viscous; packing group III in containers with not more than 450 ltrs.	Transport in accordance with 3.3.3.1 of the IATA regulations
Limited Quantity	5 l		
Transport category	2		
14.5. Environmental hazards	-		

Information for all modes of transport

14.6. Special precautions for user

See Sections 6 to 8

Other information

14.7. Maritime transport in bulk according to IMO instruments

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Not relevant

SECTION 15: Regulatory information ***

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Major-accident categories acc. 2012/18/EU

Category	P5c	FLAMMABLE LIQUID	5.000.000	kg	50.000.000	kg
----------	-----	------------------	-----------	----	------------	----

VOC ***

VOC (EU)	63,5	%	641	g/l
----------	------	---	-----	-----

Restriction according to annex XVII to regulation (EU) No 1907/2006

The product is subject to restrictions according to Annex XVII Regulation (EU) No. 1907/2006: Entry No. 3.

15.2. Chemical safety assessment

For this substance / mixture a chemical safety assessment was not carried out.

SECTION 16: Other information

Hazard statements listed in Chapter 3

EUH066	Repeated exposure may cause skin dryness or cracking.
H201	Explosive; mass explosion hazard.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

CLP categories listed in Chapter 3

Acute Tox. 4	Acute toxicity, Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Expl. 1.1	Explosive, Division 1.1
Eye Irrit. 2	Eye irritation, Category 2
Flam. Liq. 2	Flammable liquid, Category 2
Flam. Liq. 3	Flammable liquid, Category 3
Skin Irrit. 2	Skin irritation, Category 2
STOT SE 3	Specific target organ toxicity - single exposure, Category 3

Changes since the last version are highlighted in the margin (***). This version replaces all previous versions.

This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe

Print date: 07.11.25

The information contained herein is based on the present state of our knowledge and does therefore not guarantee certain properties.

Page 24(38)

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Contributing exposure scenario controlling worker exposure

Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites
PROC7 Industrial spraying

Physical form

liquid

Maximum amount used per time or activity

Duration of exposure	<=	8	h/d
Frequency of exposure	<=	220	d/a

Other relevant operational conditions

Use: Room temperature
Drying and through-curing takes place at ambient temperature or at higher temperatures.
Read attached instructions before use.

Product substance and product safety related measures

Mainly used in closed systems. Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.
Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material
Multilayer gloves made from
Appropriate Material Fluorinated rubber / butyl-rubber
Material thickness \geq 0,7
Breakthrough time \geq 30

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Exposure estimation and reference to its source

Workers (industrial)

SU	SU3
PROC	PROC7
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	27,54 mg/m ³
Exposure assessment (method)	ECETOC TRA

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Risk characterisation ratio (RCR)

0,1

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

SU

SU3

PROC

PROC7

Assessment method

dermal, long-term - local and systemic

Exposure assessment

2,14 mg/kg/d

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,01

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

SU

SU3

PROC

PROC10

Assessment method

inhalation, long-term - local and systemic

Exposure assessment

55,08 mg/m³

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,2

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

SU

SU3

PROC

PROC10

Assessment method

dermal, long-term - local and systemic

Exposure assessment

27,43 mg/kg/d

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,18

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

SU

SU3

PROC

PROC13

Assessment method

inhalation, long-term - local and systemic

Exposure assessment

55,08 mg/m³

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,2

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

SU

SU3

PROC

PROC13

Assessment method

dermal, long-term - local and systemic

Exposure assessment

13,71 mg/kg/d

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,09

Lead substance

2-methoxy-1-methylethyl acetate

Workers (industrial)

PROC

PROC7

Assessment method

inhalation, long-term - local and systemic

Indoor use

Exposure assessment

60,5 mg/m³

Exposure assessment (method)

ECETOC TRA

Risk characterisation ratio (RCR)

0,126

Lead substance

n-butyl acetate

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - systemic
	Indoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	n-butyl acetate

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - systemic
	Outdoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	n-butyl acetate

Workers (industrial)

PROC	PROC13
Assessment method	inhalation, long-term - systemic
	Indoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	n-butyl acetate

Workers (industrial)

PROC	PROC13
Assessment method	inhalation, long-term - systemic
	Outdoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	n-butyl acetate

Workers (industrial)

SU	SU3
PROC	PROC7
Assessment method	inhalative
	Indoor use
Exposure assessment	0,1 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,34
Lead substance	xylene

Workers (industrial)

SU	SU3
PROC	PROC10
Assessment method	inhalative
	Indoor use
Exposure assessment	0,05 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,172
Lead substance	xylene

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Workers (industrial)

SU	SU3
PROC	PROC13
Assessment method	inhalative
	Indoor use
Exposure assessment	0,1 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,34
Lead substance	xylene

Workers (industrial)

PROC	PROC7
Assessment method	inhalation, long-term - local and systemic
	Indoor use
Exposure assessment	60,5 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,126
Lead substance	isobutyl acetate

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - local and systemic
	Indoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	isobutyl acetate

Workers (industrial)

PROC	PROC13
Assessment method	inhalation, long-term - local and systemic
	Indoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	isobutyl acetate

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.

Annex to the extended Safety Data Sheet (eSDS)

Short title of the exposure scenario

ES002 - Industrial applications: rolling, dipping, pouring and other processing without aerosol formation (inside)

Use of the substance/preparation

Surface treatment of wood and other materials

Use

SU3 Industrial uses: Uses of substances as such or in preparations at industrial sites

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC5	Industrial use resulting in inclusion into or onto a matrix
PROCh01	Other processing without aerosol formation
PROCh02	roller coating industrial
PROC13	Treatment of articles by dipping and pouring

Contributing exposure scenario controlling environmental exposure

Use

ERC4	Industrial use of processing aids in processes and products, not becoming part of articles
ERC5	Industrial use resulting in inclusion into or onto a matrix

Physical form

liquid

Maximum amount used per time or activity

Emission days per site: <= 300

Other relevant operational conditions

Use: Room temperature
Drying and through-curing takes place at ambient temperature or at higher temperatures.
Where possible recycling is preferred to disposal or incineration.
Do not allow to enter soil, waterways or waste water canal.
Dispose of rinse water in accordance with local and national regulations.

Waste water

Do not discharge into the drains/surface waters/groundwater.

Exhaust air

Keep container closed. Avoid release to the environment.

Soil

Floors should be impervious, resistant to liquids and easy to clean.

Disposal recommendations for the product

Where possible recycling is preferred to disposal or incineration.
Do not allow to enter drains or waterways.

Disposal recommendations for packaging

Completely emptied packagings can be given for recycling.

Contributing exposure scenario controlling worker exposure

Use

SU3	Industrial uses: Uses of substances as such or in preparations at industrial sites
PROCh01	Other processing without aerosol formation
PROCh02	roller coating industrial
PROC13	Treatment of articles by dipping and pouring

Physical form

liquid

Maximum amount used per time or activity

Duration of exposure	<=	8	h/d
Frequency of exposure	<=	220	d/a

Other relevant operational conditions

Use: Room temperature
Drying and through-curing takes place at ambient temperature or at higher temperatures.

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Read attached instructions before use.

Product substance and product safety related measures

Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol. Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material

Multilayer gloves made from

Appropriate Material Fluorinated rubber / butyl-rubber

Material thickness \geq 0,7

Breakthrough time \geq 30

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Exposure estimation and reference to its source

Workers (industrial)

SU	SU3
PROC	PROC7
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	27,54 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,1
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

SU	SU3
PROC	PROC7
Assessment method	dermal, long-term - local and systemic
Exposure assessment	2,14 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,01
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

SU	SU3
PROC	PROC10

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Assessment method	inhalation, long-term - local and systemic
Exposure assessment	55,08 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,2
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

SU	SU3
PROC	PROC10
Assessment method	dermal, long-term - local and systemic
Exposure assessment	27,43 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,18
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

SU	SU3
PROC	PROC13
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	55,08 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,2
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

SU	SU3
PROC	PROC13
Assessment method	dermal, long-term - local and systemic
Exposure assessment	13,71 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,09
Lead substance	2-methoxy-1-methylethyl acetate

Workers (industrial)

PROC	PROC7
Assessment method	inhalation, long-term - local and systemic
	Indoor use
Exposure assessment	60,5 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,126
Lead substance	n-butyl acetate

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - systemic
	Indoor use
Exposure assessment	242 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,504
Lead substance	n-butyl acetate

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - systemic
	Outdoor use
Exposure assessment	242 mg/m ³

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

ECETOC TRA
0,504
n-butyl acetate

Workers (industrial)

PROC
Assessment method

PROC13
inhalation, long-term - systemic
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

242 mg/m³
ECETOC TRA
0,504
n-butyl acetate

Workers (industrial)

PROC
Assessment method

PROC13
inhalation, long-term - systemic
Outdoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

242 mg/m³
ECETOC TRA
0,504
n-butyl acetate

Workers (industrial)

SU
PROC
Assessment method

SU3
PROC7
inhalative
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

0,1 mg/m³
ECETOC TRA
0,34
xylene

Workers (industrial)

SU
PROC
Assessment method

SU3
PROC10
inhalative
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

0,05 mg/m³
ECETOC TRA
0,172
xylene

Workers (industrial)

SU
PROC
Assessment method

SU3
PROC13
inhalative
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

0,1 mg/m³
ECETOC TRA
0,34
xylene

Workers (industrial)

PROC
Assessment method

PROC7
inhalation, long-term - local and systemic
Indoor use

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Exposure assessment	60,5	mg/m ³
Exposure assessment (method)	ECETOC TRA	
Risk characterisation ratio (RCR)	0,126	
Lead substance	isobutyl acetate	

Workers (industrial)

PROC	PROC10
Assessment method	inhalation, long-term - local and systemic
	Indoor use

Exposure assessment	242	mg/m ³
Exposure assessment (method)	ECETOC TRA	
Risk characterisation ratio (RCR)	0,504	
Lead substance	isobutyl acetate	

Workers (industrial)

PROC	PROC13
Assessment method	inhalation, long-term - local and systemic
	Indoor use

Exposure assessment	242	mg/m ³
Exposure assessment (method)	ECETOC TRA	
Risk characterisation ratio (RCR)	0,504	
Lead substance	isobutyl acetate	

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.

Annex to the extended Safety Data Sheet (eSDS)

Short title of the exposure scenario

ES003 - Professional uses: Non industrial spraying (inside)

Use of the substance/preparation

Surface treatment of wood and other materials

Use

SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8c	Wide dispersive indoor use resulting in inclusion into or onto a matrix
PROC11	Non industrial spraying

Contributing exposure scenario controlling environmental exposure

Use

ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8c	Wide dispersive indoor use resulting in inclusion into or onto a matrix

Physical form

liquid

Maximum amount used per time or activity

Emission days per site:	<=	250
-------------------------	----	-----

Other relevant operational conditions

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Use: Room temperature

Drying and through-curing takes place at ambient temperature or at higher temperatures.

Volatile organic substances will volatilise into the atmospheric air inside.

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter soil, waterways or waste water canal.

Dispose of rinse water in accordance with local and national regulations.

Waste water

Do not discharge into the drains/surface waters/groundwater. Spray cabin waters are to be conducted after mechanical pretreatment into a wastewater treatment facility.

Exhaust air

Keep container closed. Avoid release to the environment.

Soil

Floors should be impervious, resistant to liquids and easy to clean.

Disposal recommendations for the product

Where possible recycling is preferred to disposal or incineration.

Do not allow to enter drains or waterways.

Disposal recommendations for packaging

Completely emptied packagings can be given for recycling.

Contributing exposure scenario controlling worker exposure (professional)

Short title of the exposure scenario

Substance number:CES006

Use

SU22 Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

PROC11 Non industrial spraying

Physical form

liquid

Maximum amount used per time or activity

Duration of exposure	<=	8	h/d
Frequency of exposure	<=	220	d/a

Other relevant operational conditions

Use: Room temperature

Drying and through-curing takes place at ambient temperature or at higher temperatures.

Volatile organic substances will volatilise into the atmospheric air inside.

Read attached instructions before use.

Product substance and product safety related measures

Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.

Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Multilayer gloves made from

Appropriate Material Fluorinated rubber / butyl-rubber

Material thickness \geq 0,7

Breakthrough time \geq 30

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Exposure estimation and reference to its source

Workers (professional)

SU	SU22
PROC	PROC13
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	55,08 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,2
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC13
Assessment method	dermal, long-term - local and systemic
Exposure assessment	13,71 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,09
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	137,71 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,5
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	dermal, long-term - local and systemic
Exposure assessment	27,43 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,18
Lead substance	2-methoxy-1-methylethyl acetate

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	inhalation, long-term - local and systemic
	Indoor use
Exposure assessment	27,54 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,1
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	dermal, long-term - local and systemic
	Indoor use
Exposure assessment	2,14 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,01
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	inhalation, long-term - local and systemic
	Outdoor use
Exposure assessment	55,08 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,2
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	dermal, long-term - local and systemic
	Outdoor use
Exposure assessment	107,14 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,7
Lead substance	2-methoxy-1-methylethyl acetate

SU	SU21
Assessment method	dermal, long-term - systemic
	Indoor use
Exposure assessment	6 mg/kg/d
Exposure assessment (method)	ConsExpo v4.1
Risk characterisation ratio (RCR)	0,11
Lead substance	2-methoxy-1-methylethyl acetate
SU	SU21
Assessment method	inhalation, long-term - systemic
	Indoor use
Exposure assessment	6,83 mg/m ³
Exposure assessment (method)	ConsExpo v4.1
Risk characterisation ratio (RCR)	0,6
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)

SU22
PROC11
Long-term
inhalative
242 mg/m³
ECETOC TRA
0,504
n-butyl acetate

SU22
PROC10
inhalative
Indoor use
0,05 mg/m³
ECETOC TRA
0,172
xylene

SU22
PROC11
inhalative
Indoor use
0,1 mg/m³
ECETOC TRA
0,34
xylene

SU22
PROC13
inhalative
Indoor use
0,05 mg/m³
ECETOC TRA
0,172
xylene

SU22
PROC11
inhalation, long-term - local and systemic
Indoor use
242 mg/m³
ECETOC TRA
0,504
isobutyl acetate

SU22
PROC11
inhalation, long-term - local and systemic
Outdoor use
242 mg/m³
ECETOC TRA



Trade name: Hesse UNA-THIX-COLOR Glass Colour lacquer, silk matt PEX DB 45645-FT

Version: 19 / WORLD

Revision: 24.10.2025

Replaces Version: 18 / WORLD

Print date: 07.11.25

Risk characterisation ratio (RCR)

0,504

Lead substance

isobutyl acetate

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.