



Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

1.2. Relevant identified uses of the substance or mixture and uses advised against

Use of the substance/preparation

Surface treatment of wood and other materials

Identified Uses

	REACHSET 2001
SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8c	Wide dispersive indoor use resulting in inclusion into or onto a matrix
PROC11	Non industrial spraying

1.3. Details of the supplier of the safety data sheet

Manufacturer

Hesse GmbH & Co. KG
Warendorfer Strasse 21
59075 Hamm (Germany)
Telephone no. +49 (0) 2381 963-00
Fax no. +49 (0) 2381 963-849
E-mail address ps@hesse-lignal.de

1.4. Emergency telephone number

Germany: +49 (0) 2381 788-612

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (Regulation (EC) No. 1272/2008)

Classification (Regulation (EC) No. 1272/2008)	
Flam. Liq. 2	H225
Eye Irrit. 2	H319
STOT SE 3	H336
Aquatic Chronic 3	H412

The product is classified and labelled in accordance with Regulation (EC) No 1272/2008
For explanation of abbreviations see section 16.

2.2. Label elements

Labelling according to regulation (EC) No 1272/2008

Hazard pictograms

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25



Signal word

Danger

Hazard statements

H225	Highly flammable liquid and vapour.
H319	Causes serious eye irritation.
H336	May cause drowsiness or dizziness.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements

P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P261	Avoid breathing dust/fume/gas/mist/vapours/spray.
P273	Avoid release to the environment.
P280	Wear protective gloves/protective clothing/eye protection/face protection.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

Hazardous component(s) to be indicated on label (Regulation (EC) No. 1272/2008)

contains	1-methoxy-2-propanol; ethyl acetate; 2-methoxy-1-methylethyl acetate; isobutyl acetate
----------	--

Supplemental information

EUH066	Repeated exposure may cause skin dryness or cracking.
--------	---

2.3. Other hazards

The product contains no PBT substances. The product contains no vPvB substances. This product does not contain a substance that has endocrine disrupting properties with respect to human. The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

SECTION 3: Composition/information on ingredients

Hazardous ingredients

ethyl acetate

CAS No.	141-78-6			
EINECS no.	205-500-4			
Registration no.	01-2119475103-46			
Concentration	>= 25	< 50	%	
Classification (Regulation (EC) No. 1272/2008)	Flam. Liq. 2	H225		
	Eye Irrit. 2	H319		
	STOT SE 3	H336		Nervous system
		EUH066		

n-butyl acetate

CAS No.	123-86-4
EINECS no.	204-658-1

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Registration no.	01-2119485493-29		
Concentration	>= 25	< 50	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 3	H226		
STOT SE 3	H336		Nervous system
	EUH066		

Hydrocarbons, C9, aromatics

CAS No.	128601-23-0		
EINECS no.	918-668-5		
Registration no.	01-2119455851-35		
Concentration	>= 3	< 10	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 3	H226		
Asp. Tox. 1	H304		
Aquatic Chronic 2	H411		
STOT SE 3	H335		Respiratory tract
STOT SE 3	H336		Nervous system
	EUH066		

1-methoxy-2-propanol

CAS No.	107-98-2		
EINECS no.	203-539-1		
Registration no.	01-2119457435-35		
Concentration	>= 1	< 10	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 3	H226		
STOT SE 3	H336		Nervous system

2-methoxy-1-methylethyl acetate

CAS No.	108-65-6		
EINECS no.	203-603-9		
Registration no.	01-2119475791-29		
Concentration	>= 1	< 10	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 3	H226		
STOT SE 3	H336		

isobutyl acetate

CAS No.	110-19-0		
EINECS no.	203-745-1		
Registration no.	01-2119488971-22		
Concentration	>= 1	< 10	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 2	H225		
STOT SE 3	H336		Nervous system
	EUH066		

xylene

CAS No.	1330-20-7
EINECS no.	215-535-7
Registration no.	01-2119488216-32

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Concentration	>= 1	< 10	%
Classification (Regulation (EC) No. 1272/2008)			
Flam. Liq. 3		H226	
Acute Tox. 4		H332	Route of exposure: Inhalation exposure
Acute Tox. 4		H312	Route of exposure: Dermal exposure
Skin Irrit. 2		H315	
Asp. Tox. 1		H304	
STOT SE 3		H335	Respiratory tract; Route of exposure: inhalative
Eye Irrit. 2		H319	
ATE	Dermal exposure	2.000	mg/kg
ATE	Inhalation exposure, Dust/Mist	5	mg/l
cellulose nitrate < =12.6 % N			
CAS No.	9004-70-0		
Classification (Regulation (EC) No. 1272/2008)			
Expl. 1.1		H201	

SECTION 4: First aid measures

4.1. Description of first aid measures

General information

If unconscious place in recovery position and seek medical advice. In all cases of doubt, or when symptoms persist, seek medical attention. First aider: Pay attention to self-protection! Remove affected person from danger area, lay him down.

After inhalation

In case of accident by inhalation: remove casualty to fresh air and keep at rest. Keep warm, calm and covered up. In all cases of doubt, or when symptoms persist, seek medical attention.

After skin contact

Wash off immediately with soap and water. Do NOT use solvents or thinners. Consult a doctor if skin irritation persists.

After eye contact

Remove contact lenses, irrigate copiously with clean, fresh water, holding the eyelids apart for at least 10 minutes and seek immediate medical advice. Take medical treatment.

After ingestion

Do not induce vomiting. Take medical treatment.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms and signs include headache, dizziness, fatigue, muscular weakness, drowsiness and in extreme cases, loss of consciousness. High concentration of vapours may cause irritation to eyes and respiratory system and produce narcotic effects.

4.3. Indication of any immediate medical attention and special treatment needed

Hints for the physician / treatment

Treat symptomatically.

SECTION 5: Firefighting measures

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

5.1. Extinguishing media

Suitable extinguishing media

Recommended: alcohol resistant foam, CO₂, powders, water spray/mist

Non suitable extinguishing media

Do not use a solid water stream as it may scatter and spread fire.

5.2. Special hazards arising from the substance or mixture

Fire will produce dense black smoke. In a fire, hazardous decomposition products may be produced.

Exposure to decomposition products may cause a health hazard. Vapours can form an explosive mixture with air.

5.3. Advice for firefighters

Special protective equipment for fire-fighting

In case of combustion evolution of dangerous gases possible. Use self-contained breathing apparatus.

Other information

Cool closed containers exposed to fire with water. Do not allow run-off from fire fighting to enter drains or water courses. Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Eliminate all ignition sources if safe to do so. Ensure adequate ventilation. Do not inhale vapours. Do not inhale gases. Do not inhale mist.

6.2. Environmental precautions

Do not allow to enter drains or waterways. Do not allow to enter soil, waterways or waste water canal. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

6.3. Methods and material for containment and cleaning up

Contain and collect spillage with non-combustible absorbent materials, e.g. sand, earth, vermiculite, diatomaceous earth and place in container for disposal according to local regulations (see section 13). Clean contaminated floors and objects thoroughly with water and detergents, observing environmental regulations. Do NOT use solvents or thinners. Send in suitable containers for recovery or disposal.

6.4. Reference to other sections

Refer to protective measures listed in Sections 7 and 8.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Prevent the creation of flammable or explosive concentrations of vapour in air and avoid vapour concentration higher than the occupational exposure limits. Keep container tightly closed and dry in a cool, well-ventilated place. Use only with adequate ventilation/personal protection. Ensure adequate ventilation. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values. Avoid contact with skin and eyes. Avoid inhalation of vapour and spray mist. Do not eat, drink or smoke when using this product. Use personal protective clothing. For personal protection see Section 8.

Advice on protection against fire and explosion

Vapours can form an explosive mixture with air. Vapours are heavier than air and may spread along

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

floors. In addition, the product should only be used in areas from which all naked lights and other sources of ignition have been excluded. Mixture may charge electrostatically: always use earthing leads when transferring from one container to another. Take measures to prevent the build up of electrostatic charge. Wear shoes with conductive soles. No sparking tools should be used. Fight fire with normal precautions from a reasonable distance.

7.2. Conditions for safe storage, including any incompatibilities

Requirements for storage rooms and vessels

Provide solvent-resistant and impermeable floor. Keep only in the original container in a cool, well ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

Hints on storage assembly

Store away from oxidising agents, from strongly alkaline and strongly acid materials.

Storage classes

Storage class according to TRGS 510 3 Flammable liquid

Further information on storage conditions

Protect from frost. Protect from heat and direct sunlight. Keep away from sources of ignition - No smoking. Store in accordance with the particular national regulations.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Other information

-

Derived No/Minimal Effect Levels (DNEL/DMEL)

1-methoxy-2-propanol

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (industrial)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	369	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (industrial)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	183	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	43,9	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	78	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	33	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Acute	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	553,5	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	553,5	mg/m³

2-methoxy-1-methylethyl acetate

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	275	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	153,5	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	1,67	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	33	mg/m³

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	54,8	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Acute	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	550	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	33	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Acute	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	33	mg/m ³

ethyl acetate

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	63	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	734	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	734	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	1468	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	1468	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	734	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	734	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	37	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	367	mg/m ³
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	4,5	mg/kg/d
Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	367	mg/m ³

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Long term	
Route of exposure	dermal	
Mode of action	Local effects	
Concentration	63	mg/kg

n-butyl acetate

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	11	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	600	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	600	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	6	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	2	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	35,7	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	35,7	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	oral	
Mode of action	Specific effects	
Concentration	2	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short term	
Route of exposure	Dermal exposure	
Mode of action	Specific effects	
Concentration	6	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Worker	
Duration of exposure	Short term	
Route of exposure	Dermal exposure	
Mode of action	Specific effects	
Concentration	11	mg/kg/d

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

xylene

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	125	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	212	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	65,3	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	260	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	174	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	442	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	221	mg/m³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	289	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	289	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	12,5	mg/kg/d

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	Dermal exposure	
Mode of action	Local effects	
Concentration	174	mg/kg/d

Hydrocarbons, C9, aromatics

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Oral exposure	
Mode of action	Systemic effects	
Concentration	11	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	25	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	Dermal exposure	
Mode of action	Systemic effects	
Concentration	11	mg/kg

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Concentration 150 mg/kg

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Systemic effects

Concentration 32 mg/kg

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long term

Route of exposure inhalative

Mode of action Local effects

Concentration 11 mg/kg

isobutyl acetate

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term

Route of exposure Dermal exposure

Mode of action Systemic effects

Concentration 10 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Systemic effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Workers (professional)

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Local effects

Concentration 300 mg/m³

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure Dermal exposure

Mode of action Systemic effects

Concentration 5 mg/kg/d

Type of value Derived No Effect Level (DNEL)

Reference group Consumer

Duration of exposure Long-term

Route of exposure inhalative

Mode of action Systemic effects

Concentration 35,7 mg/m³

Type of value Derived No Effect Level (DNEL)

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Reference group	Consumer	
Duration of exposure	Long-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	35,7	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Consumer	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	300	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Systemic effects	
Concentration	600	mg/m ³

Type of value	Derived No Effect Level (DNEL)	
Reference group	Workers (professional)	
Duration of exposure	Short-term	
Route of exposure	inhalative	
Mode of action	Local effects	
Concentration	600	mg/m ³

Predicted No Effect Concentration (PNEC)

1-methoxy-2-propanol

Type of value	PNEC	
Type	Freshwater	
Concentration	10	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	1	mg/l

Type of value	PNEC	
Conditions	sporadic release	
Concentration	100	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	52,3	mg/kg

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Type of value	PNEC	
Type	saltwater sediment	
Concentration	5,2	mg/kg

Type of value	PNEC	
Type	Soil	
Concentration	4,59	mg/kg

Type of value	PNEC	
Concentration	100	mg/l

2-methoxy-1-methylethyl acetate

Type of value	PNEC	
Type	Freshwater	
Concentration	0,635	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,0635	mg/l

Type of value	PNEC	
Conditions	sporadic release	
Concentration	6,35	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	3,29	mg/kg

Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,329	mg/kg

Type of value	PNEC	
Type	Soil	
Concentration	0,29	mg/kg

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	100	mg/l

ethyl acetate

Type of value	PNEC	
Type	Saltwater	
Concentration	0,026	mg/l

Type of value	PNEC	
Type	Freshwater	
Concentration	0,26	mg/l

Type of value	PNEC	
Type	Soil	
Concentration	0,24	mg/kg

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	650	mg/l

Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,125	mg/kg

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	1,25	mg/kg

Type of value	PNEC	
Conditions	sporadic release	
Concentration	1,65	mg/l

n-butyl acetate

Type of value	PNEC	
Type	Freshwater	
Concentration	0,18	mg/l

Type of value	PNEC	
Type	Saltwater	
Concentration	0,018	mg/l

Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	35,6	mg/l

Type of value	PNEC	
Type	Water	
Conditions	sporadic release	
Concentration	0,36	mg/l

Type of value	PNEC	
Type	Fresh water sediment	
Concentration	0,981	mg/kg

Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,0981	mg/l

Type of value	PNEC	
Type	Soil	
Concentration	0,0903	mg/kg

xylene

Type of value	PNEC	
Type	Freshwater	
Concentration	0,327	mg/l

Type of value	PNEC	
Type	Saltwater	



Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Concentration	0,327	mg/l
Type of value	PNEC	
Type	Fresh water sediment	
Concentration	12,46	mg/kg
Type of value	PNEC	
Type	saltwater sediment	
Concentration	12,46	mg/kg
Type of value	PNEC	
Type	Soil	
Concentration	2,31	mg/kg
Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	6,58	mg/l
isobutyl acetate		
Type of value	PNEC	
Type	Freshwater	
Concentration	0,17	mg/l
Type of value	PNEC	
Type	Saltwater	
Concentration	0,017	mg/l
Type of value	PNEC	
Type	Water	
Conditions	sporadic release	
Concentration	0,34	mg/l
Type of value	PNEC	
Type	Sewage treatment plant (STP)	
Concentration	200	mg/l
Type of value	PNEC	
Type	Fresh water sediment	
Concentration	0,877	mg/kg
Type of value	PNEC	
Type	saltwater sediment	
Concentration	0,0877	mg/kg
Type of value	PNEC	
Type	Soil	
Concentration	0,0755	mg/kg

8.2. Exposure controls

Exposure controls

Users are advised to consider national Occupational Exposure Limits or other equivalent values. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.
Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material
Multilayer gloves made from
Appropriate Material Fluorinated rubber / butyl-rubber
Material thickness \geq 0,7 mm
Breakthrough time \geq 30 min

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state liquid

Colour coloured

Odour solvent-like

Melting point

Remarks not determined

Freezing point

Remarks not determined

Boiling point or initial boiling point and boiling range

Value 74 to 200 °C

Flammability

not determined

Upper and lower explosive limits

Remarks not determined

Flash point

Value $<$ 21 °C

Auto-ignition temperature

Remarks not determined

Decomposition temperature

Remarks not determined

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

pH value

Remarks Not applicable

Viscosity

Remarks not determined

Solubility(ies)

Remarks not determined

Partition coefficient n-octanol/water (log value)

Remarks not determined

Vapour pressure

Remarks not determined

Density and/or relative density

Value appr. 0,961 kg/l
Temperature 20 °C

Relative vapour density

Remarks not determined

Particle characteristics

Remarks not determined

9.2. Other information

Odour threshold

Remarks not determined

Evaporation rate

Remarks not determined

Solubility in water

Remarks not determined

Efflux time

Value 34 to 34 s
Temperature 20 °C
Method DIN EN ISO 2431 - 3 mm

Explosive properties

evaluation not determined

Oxidising properties

Remarks not determined

Non-volatile content

Value 36 %

Other information

This information is not available.

SECTION 10: Stability and reactivity

10.1. Reactivity

Stable under recommended storage and handling conditions (see section 7).

10.2. Chemical stability

Stable under normal conditions.

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

10.3. Possibility of hazardous reactions

To avoid thermal decomposition, do not overheat.

10.4. Conditions to avoid

Isolate from sources of heat, sparks and open flame.

10.5. Incompatible materials

Keep away from oxidising agents, strongly alkaline and strongly acid materials in order to avoid exothermic reactions.

10.6. Hazardous decomposition products

Carbon monoxide and carbon dioxide, nitrous oxides (NO_x), dense black smoke, No decomposition if used as prescribed.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute oral toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Acute dermal toxicity

ATE	> 10.000	mg/kg
Method	calculated value (Regulation (EC) No. 1272/2008)	

Acute dermal toxicity (Components)

xylene

ATE	2000	mg/kg
Source	alle Daten über 2000 mg/kg	

Acute inhalational toxicity

ATE	> 20	mg/l
Administration/Form	Dust/Mist	
Method	calculated value (Regulation (EC) No. 1272/2008)	
Remarks	Based on available data, the classification criteria are not met.	

Acute inhalative toxicity (Components)

xylene

ATE	5	mg/l
Duration of exposure	4	h
Administration/Form	Dust/Mist	
Source	alle Werte über 5 mg/l	

Skin corrosion/irritation

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Skin corrosion/irritation (Components)

xylene

Species	rabbit	
Observation Period	72	h
evaluation	Irritating to skin.	
Source	2 (reliable with restrictions)	

Serious eye damage/irritation

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

evaluation	irritant
Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	The classification criteria are met.

Serious eye damage/irritation (Components)

ethyl acetate

Species	rabbit
Observation Period	24 h
evaluation	Irritating to eyes.
Source	2 (reliable with restrictions)

xylene

Species	rabbit
evaluation	Irritating to eyes.
Source	2 (reliable with restrictions)

Sensitization

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Mutagenicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Reproductive toxicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Carcinogenicity

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	Based on available data, the classification criteria are not met.

Specific Target Organ Toxicity (STOT)

Single exposure

Method	Calculation method (Regulation (EC) No. 1272/2008)
Remarks	The classification criteria are met.
evaluation	May cause drowsiness or dizziness.

Repeated exposure

Remarks	Based on available data, the classification criteria are not met.
---------	---

Specific Target Organ Toxicity (STOT) (Components)

1-methoxy-2-propanol

Specific target organ toxicity - single exposure

Remarks	Organs: Nervous system Possible narcotic effects (drowsiness, dizziness).
---------	--

ethyl acetate

Specific target organ toxicity - single exposure

Remarks	Organs: Nervous system Possible narcotic effects (drowsiness, dizziness).
---------	--

n-butyl acetate

Specific target organ toxicity - repeated exposure

Remarks	Organs: Nervous system Possible narcotic effects (drowsiness, dizziness).
---------	--

xylene

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Specific target organ toxicity - single exposure

Route of exposure inhalative

Organs: Respiratory tract

Remarks

May cause respiratory irritation.

Hydrocarbons, C9, aromatics

Specific target organ toxicity - single exposure

Route of exposure inhalative

Remarks

Possible narcotic effects (drowsiness, dizziness).

Hydrocarbons, C9, aromatics

Specific target organ toxicity - single exposure

Remarks

Possible narcotic effects (drowsiness, dizziness).

2-methoxy-1-methylethyl acetate

Specific target organ toxicity - repeated exposure

evaluation

May cause drowsiness or dizziness.

Organs: Nervous system

isobutyl acetate

Specific target organ toxicity - repeated exposure

Organs: Nervous system

Remarks

Possible narcotic effects (drowsiness, dizziness).

Aspiration hazard

Based on available data, the classification criteria are not met.

11.2. Information on other hazards

Endocrine disrupting properties with respect to humans

The product does not contain a substance that has endocrine disrupting properties with respect to humans.

Other information

No toxicological data are available.

SECTION 12: Ecological information

12.1. Toxicity

General information

For this subsection there is no ecotoxicological data available on the product as such.

Fish toxicity (Components)

Hydrocarbons, C9, aromatics

Species Oncorhynchus mykiss (rainbow trout)

LC50 9,2 mg/l

Duration of exposure 96 h

Daphnia toxicity (Components)

Hydrocarbons, C9, aromatics

Species Daphnia magna (Water flea)

EC50 3,2 mg/l

Duration of exposure 48 h

Hydrocarbons, C9, aromatics

Species Daphnia magna (Water flea)

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

NOEC 2,14 mg/l
Duration of exposure 21 d

Algae toxicity (Components)

Hydrocarbons, C9, aromatics

Species Pseudokirchneriella subcapitata (green algae)
EC50 2,6 to 2,9 mg/l
Duration of exposure 72 h

12.2. Persistence and degradability

General information

For this subsection there is no ecotoxicological data available on the product as such.

Biodegradability (Components)

Hydrocarbons, C9, aromatics

evaluation Readily biodegradable.

12.3. Bioaccumulative potential

General information

For this subsection there is no ecotoxicological data available on the product as such.

Partition coefficient n-octanol/water (log value)

Remarks not determined

12.4. Mobility in soil

General information

For this subsection there is no ecotoxicological data available on the product as such.

Mobility in soil

no data available

12.5. Results of PBT and vPvB assessment

General information

For this subsection there is no ecotoxicological data available on the product as such.

Results of PBT and vPvB assessment

The product contains no PBT substances
The product contains no vPvB substances.

12.6 Endocrine disrupting properties

Endocrine disrupting properties with respect to the environment

The product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms.

12.7. Other adverse effects

General information

For this subsection there is no ecotoxicological data available on the product as such.

General information / ecology

For this subsection there is no ecotoxicological data available on the product as such.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Disposal recommendations for the product




Where possible recycling is preferred to disposal or incineration.

Do not allow to enter drains or waterways.

Disposal recommendations for packaging

Completely emptied packagings can be given for recycling.

SECTION 14: Transport information

	Land transport ADR/RID	Marine transport IMDG/GGVSee	Air transport ICAO/IATA
Tunnel restriction code	D/E		
14.1. UN number	1263	1263	1263
14.2. UN proper shipping name	PAINT	PAINT	PAINT
14.3. Transport hazard class(es)	3	3	3
Label			
14.4. Packing group	II	II	II
Special provision	640D		
Limited Quantity	5 l		
Transport category	2		
14.5. Environmental hazards	-		

Information for all modes of transport

14.6. Special precautions for user

See Sections 6 to 8

Other information

14.7. Maritime transport in bulk according to IMO instruments

Not relevant

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Major-accident categories acc. 2012/18/EU

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Category	P5c	FLAMMABLE LIQUID	5.000.000	kg	50.000.000	kg
----------	-----	------------------	-----------	----	------------	----

VOC

VOC (EU)	64	%	658	g/l
----------	----	---	-----	-----

Restriction according to annex XVII to regulation (EU) No 1907/2006

The product is subject to restrictions according to Annex XVII Regulation (EU) No. 1907/2006: Entry No. 3.

15.2. Chemical safety assessment

For this substance / mixture a chemical safety assessment was not carried out.

SECTION 16: Other information

Hazard statements listed in Chapter 3

EUH066	Repeated exposure may cause skin dryness or cracking.
H201	Explosive; mass explosion hazard.
H225	Highly flammable liquid and vapour.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H411	Toxic to aquatic life with long lasting effects.

CLP categories listed in Chapter 3

Acute Tox. 4	Acute toxicity, Category 4
Aquatic Chronic 2	Hazardous to the aquatic environment, chronic, Category 2
Asp. Tox. 1	Aspiration hazard, Category 1
Expl. 1.1	Explosive, Division 1.1
Eye Irrit. 2	Eye irritation, Category 2
Flam. Liq. 2	Flammable liquid, Category 2
Flam. Liq. 3	Flammable liquid, Category 3
Skin Irrit. 2	Skin irritation, Category 2
STOT SE 3	Specific target organ toxicity - single exposure, Category 3

Changes since the last version are highlighted in the margin (***). This version replaces all previous versions.

This safety datasheet only contains information relating to safety and does not replace any product information or product specification.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification.

The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

The information contained herein is based on the present state of our knowledge and does therefore not guarantee certain properties.

Annex to the extended Safety Data Sheet (eSDS)

Print date: 02.12.25

SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
ERC8a	Wide dispersive indoor use of processing aids in open systems
ERC8c	Wide dispersive indoor use resulting in inclusion into or onto a matrix
PROC11	Non industrial spraying

SU22	Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
PROC11	Non industrial spraying

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Physical form liquid

Maximum amount used per time or activity

Duration of exposure	<=	8	h/d
Frequency of exposure	<=	220	d/a

Other relevant operational conditions

Use: Room temperature
Drying and through-curing takes place at ambient temperature or at higher temperatures.
Volatile organic substances will volatilise into the atmospheric air inside.
Read attached instructions before use.

Product substance and product safety related measures

Apply technical measures to comply with the occupational exposure limits. Where reasonably practicable this should be achieved by the use of local exhaust ventilation and good general extraction. Provide for sufficient ventilation. This can be achieved by local exhaust or general exhaust air collection. Wear a suitable respirator if the ventilation is not sufficient to keep the solvent vapour concentration below the occupational limit values.

Respiratory protection

Avoid inhalation of vapour and spray mist. Use breathing apparatus if exposed to vapours/dust/aerosol.
Recommended Filter type: Respiratory protection mask with combination filter A/P2

Hand protection

Glove material
Multilayer gloves made from
Appropriate Material Fluorinated rubber / butyl-rubber
Material thickness >= 0,7
Breakthrough time >= 30

This recommendation is valid only for the product named in this safety data sheet supplied by us, and only for the indicated intended use purposes.

For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves.

The instructions and information provided by the glove manufacturer on use, storage, maintenance and replacement must be followed.

The breakthrough time must be greater than the end use time of the product.

Gloves should be replaced regularly and if there is any sign of damage to the glove material.

The performance or effectiveness of the glove may be reduced by physical/ chemical damage and poor maintenance.

Body protection

Wear suitable protective clothing. Remove contaminated clothing and wash it before reuse. Wash hands before breaks and after work.

Exposure estimation and reference to its source

Workers (professional)

SU	SU22
PROC	PROC13
Assessment method	inhalation, long-term - local and systemic
Exposure assessment	55,08 mg/m ³
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,2
Lead substance	2-methoxy-1-methylethyl acetate

Workers (professional)

SU	SU22
----	------

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

PROC
Assessment method
Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

PROC13
dermal, long-term - local and systemic
13,71 mg/kg/d
ECETOC TRA
0,09
2-methoxy-1-methylethyl acetate

Workers (professional)

SU
PROC
Assessment method
Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

SU22
PROC10
inhalation, long-term - local and systemic
137,71 mg/m³
ECETOC TRA
0,5
2-methoxy-1-methylethyl acetate

Workers (professional)

SU
PROC
Assessment method
Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

SU22
PROC10
dermal, long-term - local and systemic
27,43 mg/kg/d
ECETOC TRA
0,18
2-methoxy-1-methylethyl acetate

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

SU22
PROC11
inhalation, long-term - local and systemic
Indoor use
27,54 mg/m³
ECETOC TRA
0,1
2-methoxy-1-methylethyl acetate

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

SU22
PROC11
dermal, long-term - local and systemic
Indoor use
2,14 mg/kg/d
ECETOC TRA
0,01
2-methoxy-1-methylethyl acetate

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

SU22
PROC11
inhalation, long-term - local and systemic
Outdoor use
55,08 mg/m³
ECETOC TRA
0,2
2-methoxy-1-methylethyl acetate

Workers (professional)

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

SU
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

SU
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

Workers (professional)

SU
PROC
Assessment method

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)

Lead substance

Workers (professional)

SU
PROC
Assessment method

SU22
PROC11
dermal, long-term - local and systemic
Outdoor use

107,14 mg/kg/d

ECETOC TRA

0,7

2-methoxy-1-methylethyl acetate

SU21
dermal, long-term - systemic

Indoor use

6 mg/kg/d

ConsExpo v4.1

0,11

2-methoxy-1-methylethyl acetate

SU21
inhalation, long-term - systemic

Indoor use

6,83 mg/m³

ConsExpo v4.1

0,6

2-methoxy-1-methylethyl acetate

SU22
PROC11
Long-term
inhalative

242 mg/m³

ECETOC TRA

0,504

n-butyl acetate

SU22
PROC10
inhalation, long-term - systemic

262,79 mg/m³

ESIG GES tool

0,71

1-methoxy-2-propanol

SU22
PROC10
dermal, long-term - systemic

5,49 mg/kg/d

ESIG GES tool

0,11

1-methoxy-2-propanol

SU22
PROC11
inhalation, long-term - systemic

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

Indoor use
37,54 mg/m³
ESIG GES tool
0,1
1-methoxy-2-propanol

Workers (professional)

SU
PROC
Assessment method

SU22
PROC11
dermal, long-term - systemic
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

2,14 mg/kg/d
ESIG GES tool
0,04
1-methoxy-2-propanol

Workers (professional)

SU
PROC
Assessment method

SU22
PROC11
inhalation, long-term - systemic
Outdoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

131,4 mg/m³
ESIG GES tool
0,36
1-methoxy-2-propanol

Workers (professional)

SU
PROC
Assessment method

SU22
PROC11
dermal, long-term - systemic
Outdoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

21,43 mg/kg/d
ESIG GES tool
0,42
1-methoxy-2-propanol

Workers (professional)

SU
PROC
Assessment method

SU22
PROC13
inhalation, long-term - systemic
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

262,79 mg/m³
ESIG GES tool
0,71
1-methoxy-2-propanol

Workers (professional)

SU
PROC
Assessment method

SU22
PROC13
dermal, long-term - systemic
Indoor use

Exposure assessment
Exposure assessment (method)
Risk characterisation ratio (RCR)
Lead substance

13,71 mg/kg/d
ESIG GES tool
0,27
1-methoxy-2-propanol

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	inhalation, long-term - systemic
Risk characterisation ratio (RCR)	0,5
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	dermal, long-term - systemic
Risk characterisation ratio (RCR)	0,1
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	inhalation, long-term - systemic
Risk characterisation ratio (RCR)	0,5
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC11
Assessment method	dermal, long-term - systemic
Risk characterisation ratio (RCR)	0,5
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC13
Assessment method	inhalation, long-term - systemic
Risk characterisation ratio (RCR)	0,75
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC13
Assessment method	dermal, long-term - systemic
Risk characterisation ratio (RCR)	0,5
Lead substance	4-methylpentan-2-one

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	dermal, long-term - systemic
Exposure assessment	63 mg/kg/d
Exposure assessment (method)	ECETOC TRA
Risk characterisation ratio (RCR)	0,022
Lead substance	ethyl acetate

Workers (professional)

SU	SU22
PROC	PROC10
Assessment method	inhalation, long-term - local
Exposure assessment	734 mg/m ³
Exposure assessment (method)	ECETOC TRA

Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

Risk characterisation ratio (RCR) 0,018
Lead substance ethyl acetate

Workers (professional)

SU SU22
PROC PROC11
Assessment method dermal, long-term - systemic
Exposure assessment 63 mg/kg/d
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,034
Lead substance ethyl acetate

Workers (professional)

SU SU22
PROC PROC11
Assessment method inhalation, long-term - local
Exposure assessment 734 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,018
Lead substance ethyl acetate

Workers (professional)

SU SU22
PROC PROC10
Assessment method inhalative
Indoor use
Exposure assessment 0,05 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,172
Lead substance xylene

Workers (professional)

SU SU22
PROC PROC11
Assessment method inhalative
Indoor use
Exposure assessment 0,1 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,34
Lead substance xylene

Workers (professional)

SU SU22
PROC PROC13
Assessment method inhalative
Indoor use
Exposure assessment 0,05 mg/m³
Exposure assessment (method) ECETOC TRA
Risk characterisation ratio (RCR) 0,172
Lead substance xylene

Information on estimated exposure and downstream-user guidance

Guidance for Downstream Users

The downstream user can evaluate whether he operates within the conditions set in the exposure



Trade name: Hesse UNA-COLOR Pigment glaze PEX CLM 138-FT

Version: 14 / UA

Revision: 13.07.2024

Replaces Version: 13 / UA

Print date: 02.12.25

scenario on the basis of the information supplied. This evaluation can be conducted by an expert or using the risk assessment tools recommended by ECHA.