



Effects: UNA-COLOR with antique effect

Products required:

- Precious wood stain, e.g. BE 18-70385
- UNA-COLOR DB 45245-(colour tone)
- HYDRO Wiping stain TW 4130-8019
- UNA-PUR DE 4259x(gloss level)

Caution: Please observe the precise addition of hardeners and thinners in the information below.

Description/features:

Antique effects on coloured lacquered surfaces with stains and wiping stains, primarily on profiled, fine-grained wood, e.g. beech.

Areas of use:

Unusual, creative accents in the country style for hard-wearing surfaces in up-market interiors and kitchens, etc.

Sample process:

Step 1:

- Substrate material: fine-grained wood, such as beech
- Spray on one coat of precious wood stain BE 18-70385, without wiping
- Dry for 2 - 3 hours at room temperature
- Prime with one coat of 80 -100 g/m² of UNA-PUR DE 4259x(gloss level) mixing ratio (by volume) 10 : 1 with PU Hardener DR 4070
- Dry for 2 - 3 hours at room temperature/sand with grain 320
- Prime with one coat of 100 -120 g/m² of UNA-COLOR DB 45245-12774 mixing ratio (by volume) 10 : 1 with PU Hardener DR 4070
- Smooth slightly (grain 400)
- Dry for at least 16 hours

Step 2:

- Sand through the coloured lacquer on edges, corners and profiles to the clear lacquer beneath as desired.
- Mist one coat of e.g. HYDRO Wiping stain TW 4130-8019 onto a partial or complete surface
- Dry for 30 - 60 minutes
- Sand to effect with Scotch or sanding fleece so that only a little of the wiping stain remains in the pores or in previously made grooves, sanding grooves or small holes. If stain remains on the surface, this can lead to adhesion problems.



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- Using a cup gun at a large distance and at low pressure (1 bar)
- dapple on one coat of e.g. HYDRO Wiping stain TW 4130-8019 to produce wormholes

Step 3:

- Apply one top coat of 100 - 150 g/m² of UNA-PUR DE 4259x(gloss level) mixing ratio (by volume) 10 : 1 with PU Hardener DR 4070
- Dry for at least 16 hours at 20 °C

Information on use and safety:

Please observe the latest technical information and safety data sheets for the individual products listed.

Special instructions:

- The effect produced depends on the "signature" of the individual applying the lacquers.
- Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
- In order to avoid adhesion problems, polyurethane lacquered surfaces should be freshly sanded before applying the top coat; apply top coat to sanded surfaces as soon as possible.
- Please apply a test coat.

Note:

This information is for advice and is based on the best knowledge available and careful research in line with current state of the art practice. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.