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## Effects: coating of stainless steel in interiors

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Based on positive practical experience, we can recommend the following lacquer applications on stainless steel for use in interiors, depending on the desired surface effect.

Application of a test coat under real conditions is nevertheless essential!

### Pre-treatment of the substrate:

Thorough cleaning and degreasing with DV 4991 polyurethane thinner

### Clear, glossy cellulose lacquer-coating:

- Apply one coat of 60 - 80 g/m<sup>2</sup> PUR coating lacquer DE 45009-0016  
mixing ratio 10 : 1 with PU Hardener DR 4008  
+ at least 20 - 30 % PU Thinner DV 4900

### Clear, matt surface effect:

- Apply two coats of 60 - 80 g/m<sup>2</sup> UNA-PUR DE 42592-0040  
wet-on-wet  
mixing ratio 5 : 1 with PU Hardener DR 4076-0001  
+ 20 - 30 % PU Thinner DV 4900

### Coloured design:

- Apply two coats of 80 - 100 g/m<sup>2</sup> UNA-COLOR Glass colour lacquer DB 42105-(colour tone)  
wet-on-wet  
mixing ratio 5 : 1 with PU Hardener DR 4076-0001  
+ 20 - 30 % PU Thinner DV 4900

### **Note:**

This information is for advice and is based on the best knowledge available and careful research in line with the current state of the art. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.