



Effects: oak, limed or pore-wiped

Products required:

- If necessary, pre-treat with Hesse stains
- FANTASTIC-CLEAR DE 4877x(gloss level) or
- FANTASTIC-CLEAR ULTRAMAT DE 48770-0 or
- FANTASTIC-NATURA DA 48660 or
- FANTASTIC-NATURA dark wood DA 48840
- Wiping stain TW 4130-9343 or optionally
- Wiping stain TD 4220-(colour tone)

Please observe the precise addition of hardeners and thinners in the information below.

Description/features:

Oak with accentuated pores

Areas of use:

oak furniture, in particular solid oak, interiors, etc.

1. Sample process: Oak living room cabinet, solid oak, limed

- European oak substrate material
- Brush out the wood pores well
- two coats of 100 - 130 g/m² FANTASTIC-NATURA DA 48660
mixing ratio (by volume) 10 : 1 with PU Hardener DR 4071,
addition of thinner to the lacquer/hardener mixture 10 - 20 % PU Thinner DV 4994
- Dry for at least 16 hours at room temperature 20 °C
- Spray on one coat of wiping paste TW 4130-9343 or apply using brushes and cloths and
work into the pores
- Dry for at least 2 hours at room temperature 20 °C
- Sand off any excess paste with sanding grain 280
- one coat of 100 - 130 g/m² FANTASTIC-NATURA DA 48660
mixing ratio (by volume) 10 : 1 with PU Hardener DR 4071,
addition of thinner to the lacquer/hardener mixture 10 - 20 % PU Thinner DV 4994
- Dry for at least 16 hours at room temperature 20 °C

Information on use and safety:

Please observe the latest technical information and safety data sheets for the individual products listed!

Special instructions:

- Besides selection and texturing of the raw wood, the application quantity of the primer and the removal of the paste also have a crucial influence on the effect produced.
- Polyurethane lacquers should not be used or dried at product or room temperatures below 18 °C.
- In order to avoid adhesion problems, polyurethane lacquered surfaces should be freshly sanded before applying the top coating.
- Please apply a test coat under real conditions!

Technical Information



Hesse Lignal
inspiring you

Hesse GmbH & Co. KG, Warendorfer Str. 21, D 59075 Hamm
www.hesse-lignal.de

Effects: oak, limed or pore-wiped

Note:

This information is for advice and is based on the best knowledge available and careful research in line with the current state of the art. This information cannot be held as legally binding. We also refer you to our terms and conditions of business.

The Material Safety Data Sheet according to the regulation (EC) No. 1907/2006 is available.